

# D411 HEAVY DUTY SPRAY ADHESIVE

## PRODUCT DESCRIPTION

D411 Heavy Duty Spray Adhesive is a high tack aerosol adhesive which does not contain CFC's and bonds a wide variety of materials giving a rapid and strong bonding formation and is economical in use.

- CFC free
- Fast and strong tack
- Foaming formula for low soak in
- Economical in use

## AREAS OF USE

D411 Heavy Duty Spray Adhesive has been formulated to give strong adhesion on a wide range of materials, such as rigid foam, metals, plastics, rubber, wood, textiles, ceramics, plaster and many more substrates. It is not suitable for use with plasticised PVC or expanded polystyrene. It is particularly suited for use in general engineering fabrication, automotive, building, furniture, laminating, insulation and floor covering industries.

## APPLICATION

Ensure the surfaces are clean and dry.

For a strong bond spray a number of light coats onto both surfaces from approximately 15-20 centimetres. For a lighter bond apply to one surface only. Allow 2-3 minutes for the solvents to evaporate, then press surfaces together firmly, working outwards to achieve good surface contact.

When finished invert the can and spray for a few seconds to clear the nozzle. Best results are obtained when surface temperature is between 10°C and 20°C, evaporation will slow down in cooler temperatures and therefore the adhesive will take longer to achieve full bond strength.

<b>TECHNICAL DATA</b>	Type	Aerosol Adhesive
	Colour	Straw
	Base	Synthetic Rubber/Resin
	Application Method	Aerosol Spray
	Application Temp	+5°C to +40°C
	Drying time	2-5 minutes
	Clean Up	Solvent Cleaner or white spirit

**STORAGE**

- 12 months when stored between 5° and 25° in clean dry shaded conditions in original unopened containers

**HEALTH AND SAFETY**

- Refer to the relevant Material Safety Data Sheet (MSDS).

**PACKAGING**

- Available in 500ml aerosol cans.

**LEGAL NOTICE**

The data contained within this Technical Data Sheet is furnished for information only and is believed to be reliable at the time of issue. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the responsibility of the customer to determine the products suitability for use. Delta Adhesives Limited accepts no liability arising out of the use of this information or the product described herein.

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