

CHEMICAL RESISTANCE				
Chemical	Temp	% Initial Strength Retained		
		100 hours	500 hours	1000 hours
Test method DIN-54454, Breakaway torque % after immersion				
Water/Glycol	85°C	95	90	85
Brake Fluid	22°C	95	90	85
Motor Oil	125°C	95	90	90
Acetone	22°C	100	90	90
Gasoline	22°C	100	95	90
Trichloroethane	22°C	100	100	90

APPLICATION METHOD

- For best results, clean all surfaces (external and internal) with D406 Surface Prep Cleaner and allow solvent to evaporate.
- If the material is inactive metal or the cure speed is too slow spray with Anaerobic Activator D405 and allow to dry.
- Apply manually as a continuous bead or by screen-printing to one of the surface flanges.
- Low pressure can be used when testing to confirm a complete seal immediately after assembly.
- Flanges should be tightened as soon as possible after assembly to avoid shimming.

STORAGE

Anaerobic adhesives shall be ideally stored in a cool, dry place in unopened containers at a room temperature between 5°C to 25°C. Please do not return any unused material in its original container.

HEALTH & SAFETY

- Classification: Xi irritant
- Keep out of reach of children
- Refer to product Material Safety Data Sheet (MSDS).

LEGAL NOTICE

The data contained within this Technical Data Sheet is furnished for information only and is believed to be reliable at the time of issue. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the responsibility of the customer to determine the products suitability for use. Delta Adhesives Limited accepts no liability arising out of the use of this information or the product described herein.

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