

## HIGH HEAT TRIM SPRAY ADHESIVE

### PRODUCT DESCRIPTION

D414 High Heat Trim Spray Adhesive is a high tack aerosol adhesive which does not contain CFC's and bonds a wide variety of materials giving a rapid and strong bonding formation and is economical in use.

- Fast drying
- High temperature resistance
- Foaming formula for low soak in
- Low odour

### AREAS OF USE

D414 Spray Adhesive has been formulated to give strong adhesion on a wide range of materials, such as rigid foam, metals, plastics, rubber, wood, textiles, ceramics, plaster and many more substrates. It is not suitable for use with plasticised PVC or expanded polystyrene.

It is particularly suited for use in automotive upholstery, general engineering fabrication, automotive trim, building, furniture, laminating, insulation and floor covering industries.

### APPLICATION

Ensure the surfaces are clean and dry.

For a strong bond spray a number of light coats onto both surfaces from approximately 15-20 centimetres. For a lighter bond apply to one surface only. Allow 2-3 minutes for the solvents to evaporate, then press surfaces together firmly, working outwards to achieve good surface contact.

When finished invert the can and spray for a few seconds to clear the nozzle. Best results are obtained when surface temperature is between 10°C and 20°C, evaporation will slow down in cooler temperatures and therefore the adhesive will take longer to achieve full bond strength.

TECHNICAL DATA	Type	Aerosol Adhesive
	Colour	Off white
	Base	Synthetic Rubber/Resin
	Application Method	Aerosol Spray
	Maximum service Temp	> +105°C
	Drying time	2-5 minutes
	Clean Up	Solvent Cleaner or white spirit

**LIMITATIONS**

- Do not use on flexible PVC or expanded polystyrene. High humidity and low temperatures will slow the drying time

**STORAGE**

- 12 months when stored between 5° and 25° in clean dry shaded conditions in original unopened containers. Low temperatures can result in irreparable separation of the adhesive.  
DO NOT ALLOW THE PRODUCT TO FREEZE

**HEALTH AND SAFETY**

- Refer to the relevant Material Safety Data Sheet (MSDS).

**PACKAGING**

- Available in 500ml aerosol cans.

**LEGAL NOTICE**

The data contained within this Technical Data Sheet is furnished for information only and is believed to be reliable at the time of issue. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the responsibility of the customer to determine the products suitability for use. Delta Adhesives Limited accepts no liability arising out of the use of this information or the product described herein.

Delta Adhesives Limited, Units 39-40 Claycliffe Business Park,  
Cannon Way, Barugh Green, Barnsley, South Yorkshire, S75 1JU,  
Tel: +44 (0) 1226 381 571 email: [sales@delta-adhesives.co.uk](mailto:sales@delta-adhesives.co.uk)

