

# D406

## SURFACE PREPARATION CLEANER

TECHNICAL DATA SHEET  
EDITION: 06/09/2021  
PRODUCT CODE: D406

### PRODUCT DESCRIPTION

DELTA D406 SURFACE PREPARATION CLEANER is specially formulated for degreasing and cleaning substrates prior to bonding. The chemical composition of D406 leaves a surface which is grease and contaminant free, making good surface adhesion possible.

### AREAS OF USE

DELTA D406 is used to decontaminate all metal and certain composite substrates prior to bonding with Delta high performance adhesives. Do not use on soft plastics or foamed products which may be attacked by the solvent nature of the product.

### APPLICATION

Spray all surfaces to be bonded directly from the aerosol container. Using a 'lint-free' cloth mechanically remove any contamination. Repeat as many times as is necessary. Allow sufficient length of time for all traces of cleaner to evaporate prior to application of any adhesive. Always test a small area of substrate prior to cleaning to check for compatibility. Use in well ventilated areas and away from sources of heat and possible ignition.

TECHNICAL DATA	Chemical base	Acetone (Propan-2-one)
	Appearance	Colourless liquid
	Odour	Strong characteristic odour
	Specific gravity	0.80 g cm <sup>3</sup>
	Flash point (cleaner)	-17°C (Propellant -28°C)
	Shelf Life	12 months in unopened containers
	Storage	Store in cool area away from sources of heat and possible ignition.

### HEALTH AND SAFETY

- Refer to the relevant Material Safety Data Sheet (MSDS).

### PACKAGING

- Available in 400ml aerosol can with directional nozzle.

#### LEGAL NOTICE

The data contained within this Technical Data Sheet is furnished for information only and is believed to be reliable at the time of issue. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the responsibility of the customer to determine the products suitability for use. Delta Adhesives Limited accepts no liability arising out of the use of this information or the product described herein.

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