

# D404

## CYANOACRYLATE ACTIVATOR

TECHNICAL DATA SHEET  
EDITION: □  
PRODUCT CODE: D404

### PRODUCT DESCRIPTION

DELTA D404 CYANOACRYLATE ACTIVATOR is a specially formulated, non-yellowing activator supplied in aerosol form.

### AREAS OF USE

Delta D404 is used to accelerate curing of Delta cyanoacrylate adhesives giving an 'on-demand' cure. It can also be used to instantly solidify any excess adhesive outside the joint space.

### APPLICATION

Delta D404 should be applied to one of the surfaces to be bonded. Allow the solvent carrier to evaporate. Apply the appropriate Delta Cyanoacrylate adhesive to the other surface and bring together taking care to align correctly.

Note - The speed of cure with Delta 404 Activator will depend on the substrates being bonded and the adhesive grade.

<b>TECHNICAL DATA</b>	Solvent Base	Heptane
	Colour	Clear
	Cure speed	<10 seconds
	Flash Point	Heptane - 12°C
	Shelf Life	12 months @ 20°C
	SG. @ 20°C	0.71
	Storage & Shelf Life	Store between +3°C and 20°C in dry conditions. Avoid direct sunlight, do not expose to temperatures above 50°C

**HEALTH AND SAFETY**

- Refer to the relevant Material Safety Data Sheet (MSDS).

**PACKAGING**

- Available in 200ml aerosol packs. Other packs available on request.

**LEGAL NOTICE**

The data contained within this Technical Data Sheet is furnished for information only and is believed to be reliable at the time of issue. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the responsibility of the customer to determine the products suitability for use. Delta Adhesives Limited accepts no liability arising out of the use of this information or the product described herein.

Delta Adhesives Limited, Units 39-40 Claycliffe Business Park,  
Cannon Way, Barugh Green, Barnsley, South Yorkshire, S75 1JU,  
Tel: +44 (0) 1226 381 571 email: [sales@delta-adhesives.co.uk](mailto:sales@delta-adhesives.co.uk)

