

# D211

## EXHAUST ASSEMBLY PASTE

### PRODUCT DESCRIPTION

- A water based, heat resistant paste based on inorganic water based binders and heat resistant fillers.
- Designed for use in the assembly of exhaust systems for automotive and general industrial applications.
- Heat curing mechanism which provides quick assembly times.

### AREAS OF USE

- Full exhaust system assembly
- Manifolds, Joints and Silencers
- Any high temperature static joint assemblies

### PROPERTIES

- Expands and sets quickly under heat.
- Gives a gas tight seal against carbon monoxide (CO) and other dangerous exhaust fumes.
- Vibration resistant
- Asbestos and solvent free
- Provides lubrication of joints and fittings, saving time during assembly.

### DIRECTIONS FOR USE

- Remove all dirt, grease and loose rust etc.
- Slightly roughen the two surfaces to be jointed with suitable abrasive.
- Apply the paste liberally to all joints and assemble, removing any unnecessary excess.
- Hardening is accelerated by heat from the exhaust system once the engine is running.
- System is sealed once product is hardened.
- All equipment can be cleaned with warm water and detergent.
- Ensure the tube is sealed after use.

<b>TECHNICAL DATE</b>	Appearance	Smooth thixotropic paste
	pH	13
	Oxidation Resistance	Excellent
	Service Temperature	Up to 1000°C
	Slump Resistance	Excellent
	Shelf Life	12 months minimum if kept in cool, dry conditions.

**PACKAGING**

- Available in 300ml rigid cartridges. Other packs available on request.

**HEALTH AND SAFETY**

- Refer to the relevant Material Safety Data Sheet (MSDS).
- RoHS Compliant.

**LEGAL NOTE**

The data contained within this Technical Data Sheet is furnished for information only and is believed to be reliable at the time of issue. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the responsibility of the customer to determine the products suitability for use. Delta Adhesives Limited accepts no liability arising out of the use of this information or the product described herein.

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