

TECHNICAL DATA	SPECIFIC GRAVITY	1.02 - 1.04g/cm ³
	APPLICATION RATE	250 g/minute 3.2mm orifice 6.3 bar
	SAG	<2mm
	TOOLING TIME	5 mins
	TACK FREE TIME	30 mins
	SHELF LIFE	12 months
	HARDNESS	15-25 Shore A ASTM D2240
	TENSILE STRENGTH	1.2 Mpa ASTM D412 (die C)
	TENSILE MODULUS @ 100% ELONGATION	0.25 Mpas ASTM D412 (die C)
	ELONGATION AT BREAK	400% ASTM D412 (die C)
	TENSILE ADHESION MODULUS @ 100% ELONGATION	0.38 Mpa ISO 8339 (glass substrates)
	TENSILE ADHESION STRENGTH AT BREAK	0.55 Mpas ISO 8339 (glass substrates)
	ELONGATION AT MAX TENSILE	200% ISO 8339 (glass substrates)
	PEEL ADHESION STRENGTH	6 KN/m ASTM C 794
	VOLUME SHRINKAGE	max 4% iso 10563
	TEMPERATURE RESISTANCE	-60 to +260°C
SHELF LIFE	12 months when stored in unopened packaging @ +5 to +25°C	

PACKAGING • Available in 85gram collapsible tube. Other packs available on request.

HEALTH AND SAFETY • Refer to the relevant Material Safety Data Sheet (MSDS).

LEGAL NOTICE

The data contained within this Technical Data Sheet is furnished for information only and is believed to be reliable at the time of issue. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the responsibility of the customer to determine the products suitability for use. Delta Adhesives Limited accepts no liability arising out of the use of this information or the product described herein.

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