



D307 COPPER-STICK EPOXY REPAIR PUTTY

PRODUCT DESCRIPTION

D307 **COPPER-STICK** Epoxy Repair Putty is a hand kneadable, copper-reinforced epoxy putty that mixes in one minute to provide fast, permanent repairs to pipes, tanks and vessels made of copper, brass, bronze and other non-ferrous metals. It comes in a handy rod form with the curing agent encapsulated in the contrasting colour base material. Its putty-like consistency eliminates drips and runs providing "no mess" application with no tools required for use. This 'Plumber in a tube' can save a homeowner and business outlay on expensive repair bills.

COPPER-STICK has a simulated copper colour after cure.

AREAS OF USE

D307 **COPPER-STICK** Epoxy Repair Putty is a mouldable putty for the repair of breaks in pipes, elbows, joints, sleeves, sink traps, drains, water heaters, water tanks, etc. Ideal for sealing freeze breaks and pin hole leaks, sealing high pressure hot water lines permanently. **COPPER-STICK** bonds to damp, wet and slowly leaking surfaces. It contains no solvents, is non-toxic and will not shrink after cure. After full cure it can be drilled, filed, tapped, sanded, painted and machined.

DIRECTIONS FOR USE

In order to achieve optimum adhesion surfaces should be cleaned free from grease, dirt. Scuffing or sanding the surface prior to cleaning helps ensure a good bond.

Mixing - twist or cut off the required amount of **COPPER-STICK**. If the material is cold mixing may be difficult and warming to room temperature is advised. Apply to the surface to be repaired (within 2 minutes of mixing.) The mixed epoxy does not exhibit high bond strength at this point, but appears to be merely lying on the surface. Force into any cracks or holes to be filled and strike off excess material, preferably with tools wetted with clean water. When applying to a damp, wet, or slowly leaking area, work the material forcefully into the surface and apply pressure until adhesion begins to take effect.

For a smooth appearance of the cured compound, hand rub with water or a damp cloth prior to hardening. Remove excess material before hardening begins. After 5-10 minutes the epoxy will harden like metal and start to form a tenacious bond.

After just 2-3 hours **COPPER-STICK** is completely cured and it can be drilled, sawn, carved, sanded, stained, or painted. Repaired parts can be put back into service once the repair is fully cured.

2 PART STRUCTURAL



2 PART STRUCTURAL

PROPERTIES

The predetermined mixing ratio of base and hardener gives perfect results every time. Exhibits an excellent adhesion profile to a wide range of ferrous metals and metal alloys. Cures at room temperature and has excellent environmental resistance in terms of humidity, temperature and chemicals.

TECHNICAL DATA

Working life	2 minutes at 20°C
Shelf stability	12 months minimum stored at 25°C
Shore D Hardness (full cure 24hrs)	85 at 20°C
Lap Shear Tensile Strength on copper	4.8 N/mm ²
Temperature limitations	120°C continuous 150°C intermittent
Chemical resistance	Resistant to hydrocarbons, ketones, alcohol, esters, halocarbons, aqueous salt solutions and dilute acids and bases.
Electrical resistance	30,000 megohms
Dielectric strength	300 volts/mil
Shrinkage	Less than 1%
Non-volatile content	100%
Compressive strength	84N/mm ² (12,000psi)

HEALTH AND SAFETY

Classification: Xi IRRITANT

Contains epoxy resins and hardeners which can cause skin irritation, therefore the use of suitable protective gloves is highly recommended. Wash hands after use. Keep out of reach of children.

Refer to the relevant Material Safety Data Sheet (MSDS)



TECHNICAL DATA SHEET
EDITION: 1 - 16/04/08
PRODUCT CODE: D307 COPPER STICK EPOXY REPAIR

LEGAL NOTE

The data contained within this Technical Data Sheet is furnished for information only and is believed to be reliable at the time of issue. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the responsibility of the customer to determine the products suitability for use. Delta Adhesives Ltd accepts no liability arising out of the use of this information or the products described herein.

2 PART STRUCTURAL

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